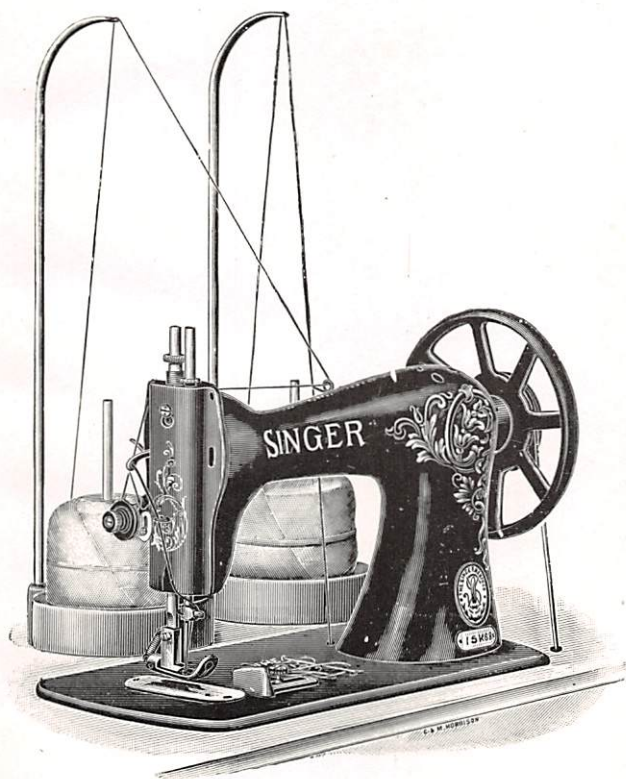


ILLUSTRATED LIST OF PARTS

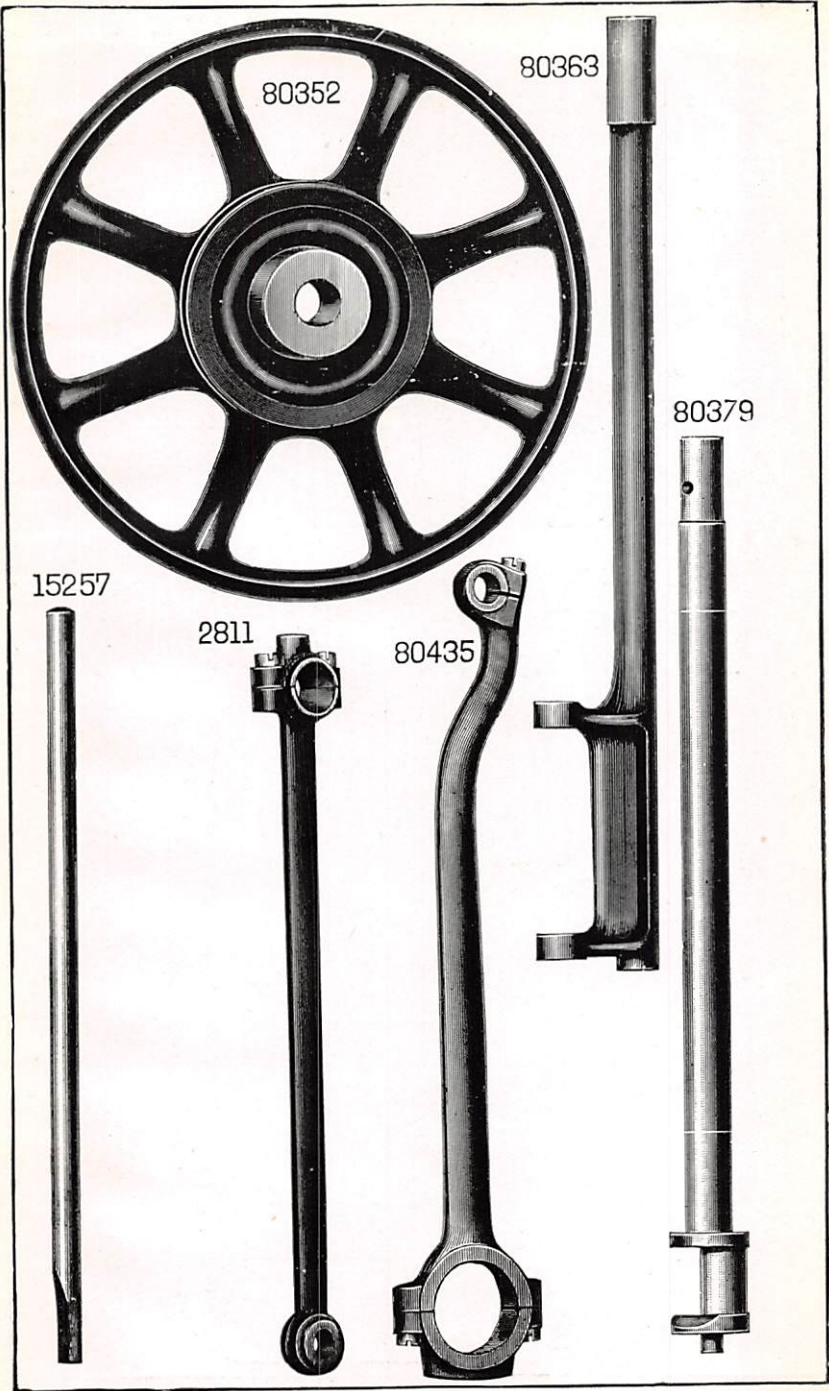
Nos. 15K64 to 15K68 Machines

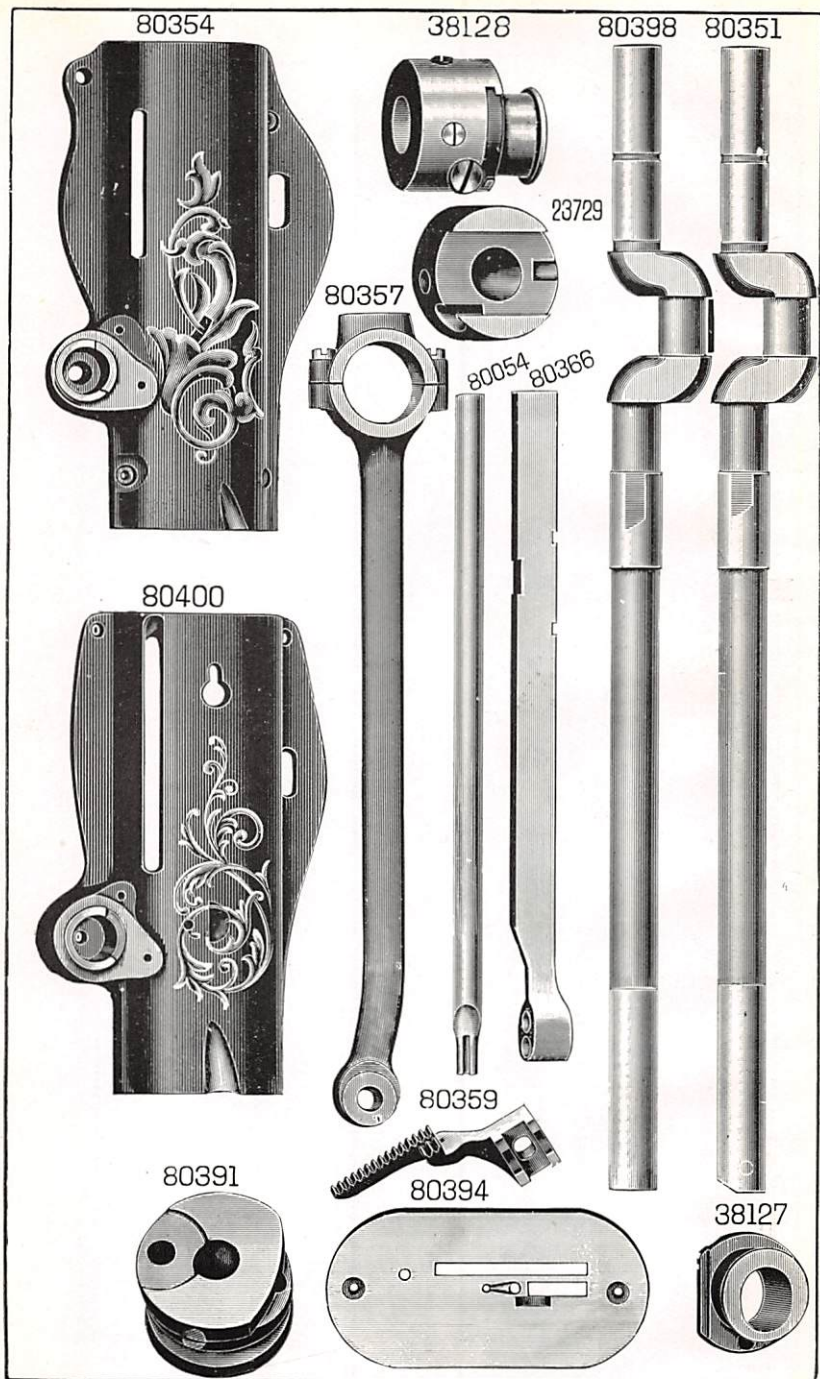
(CHAIN STITCH AND DOUBLE CHAIN STITCH)



No. 15K68 Machine

The Singer Manufacturing Company









80414



80422



80419



80421



80420



80415



80423

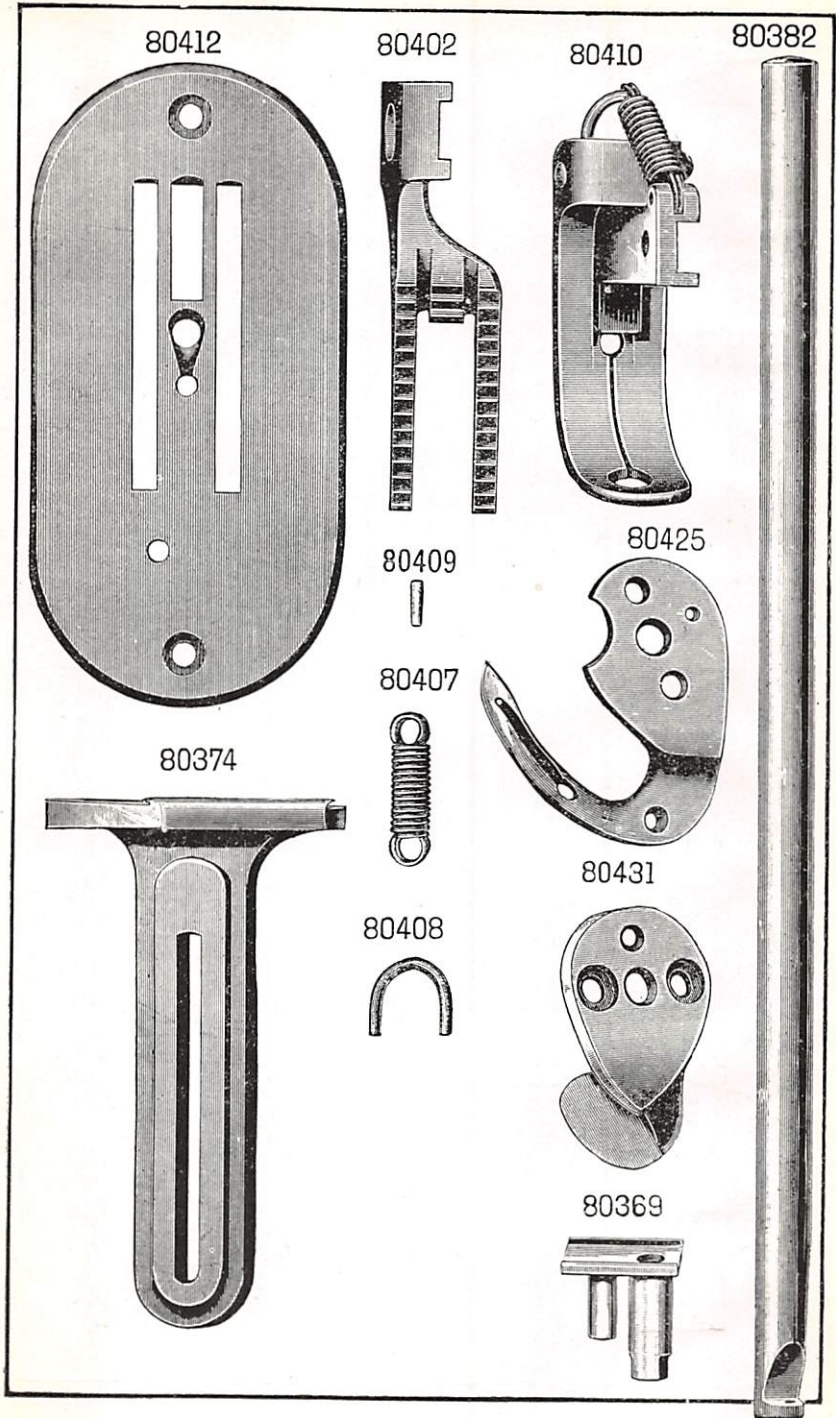


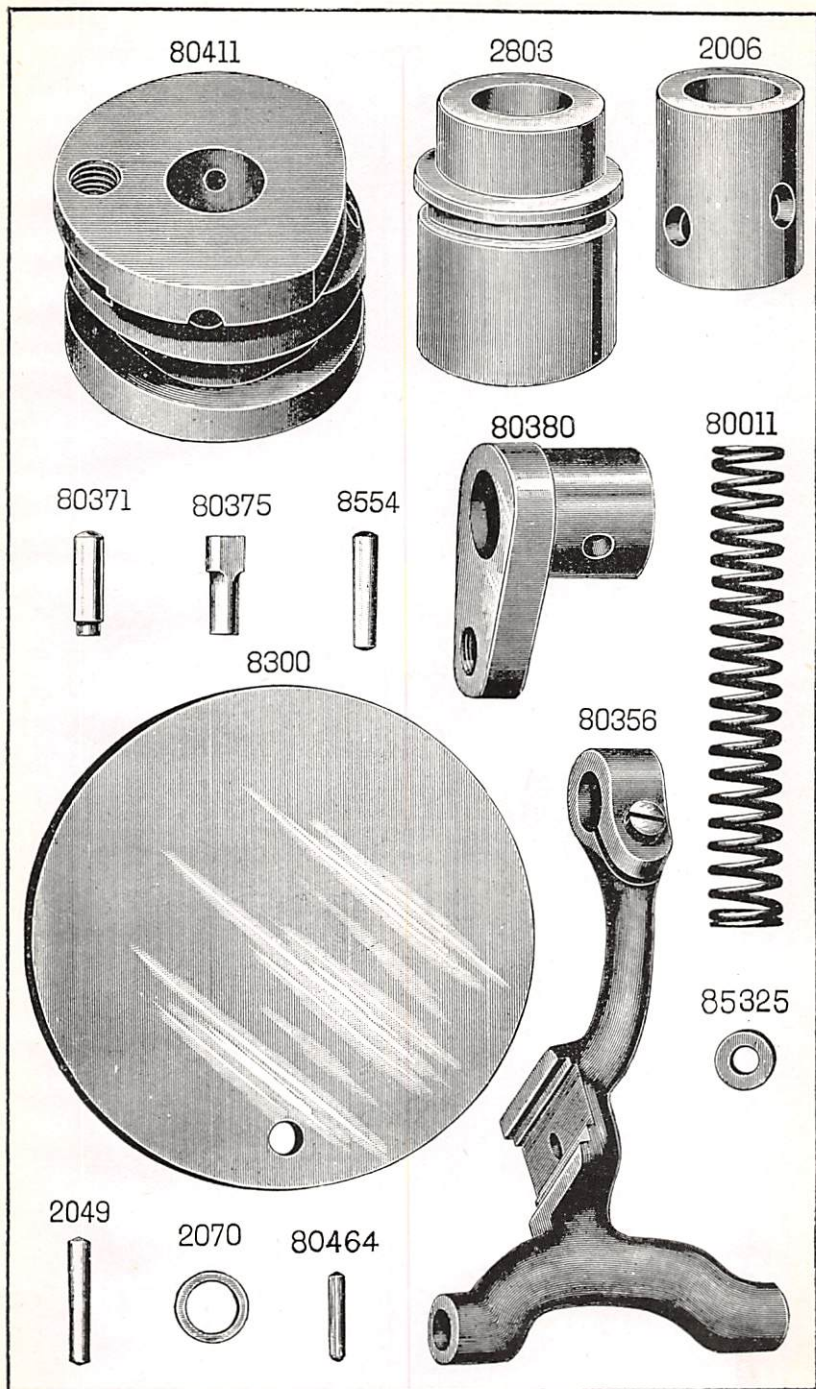
80465



51061



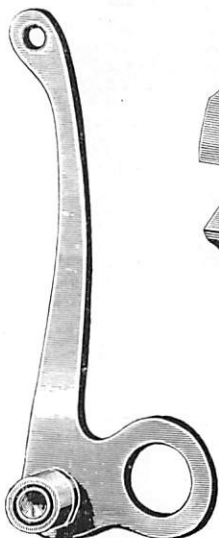




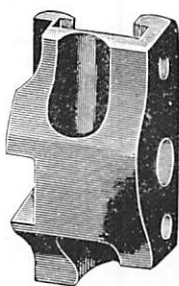
90550



15491



80367



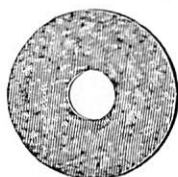
80377



7071



84151



80373



80387



2052



80370



90590

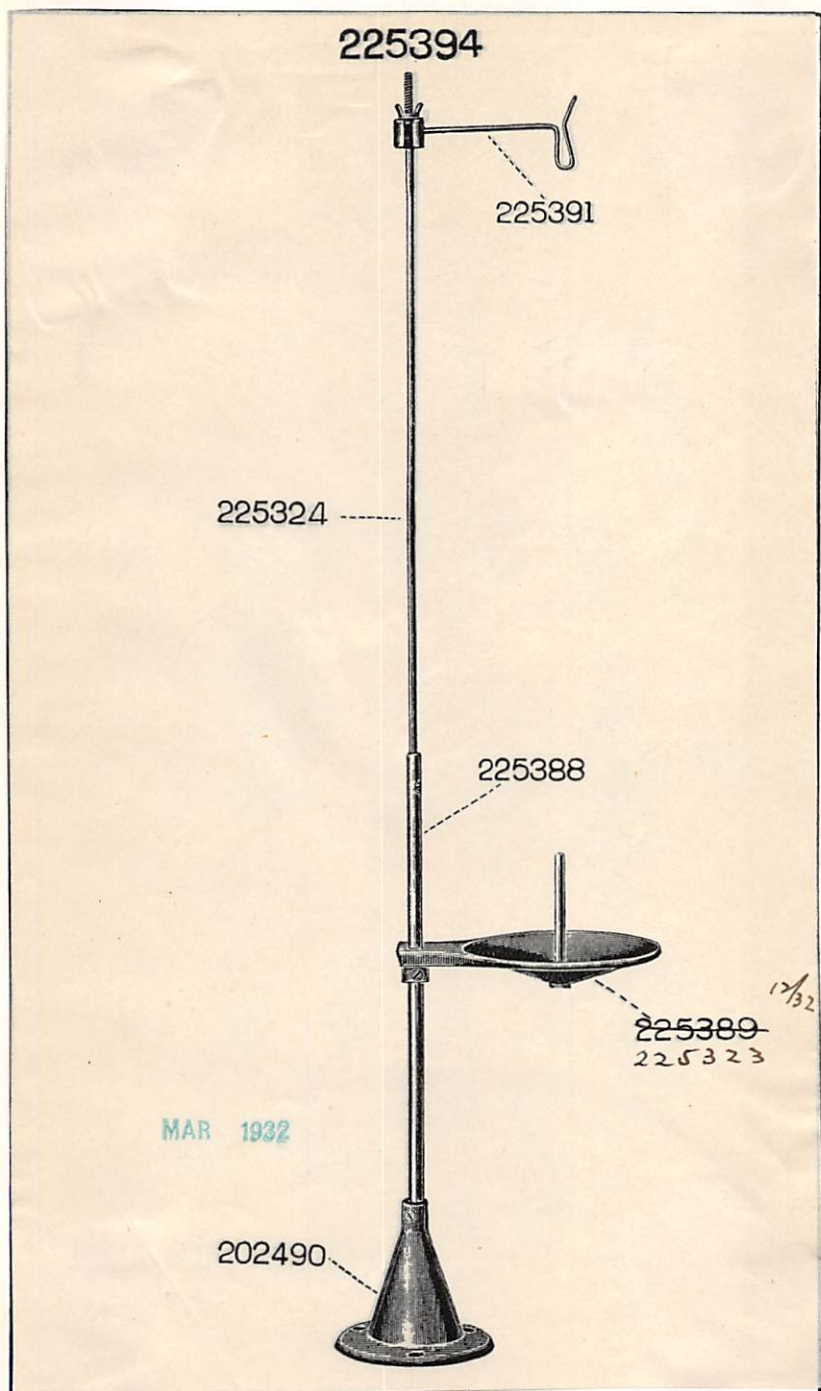


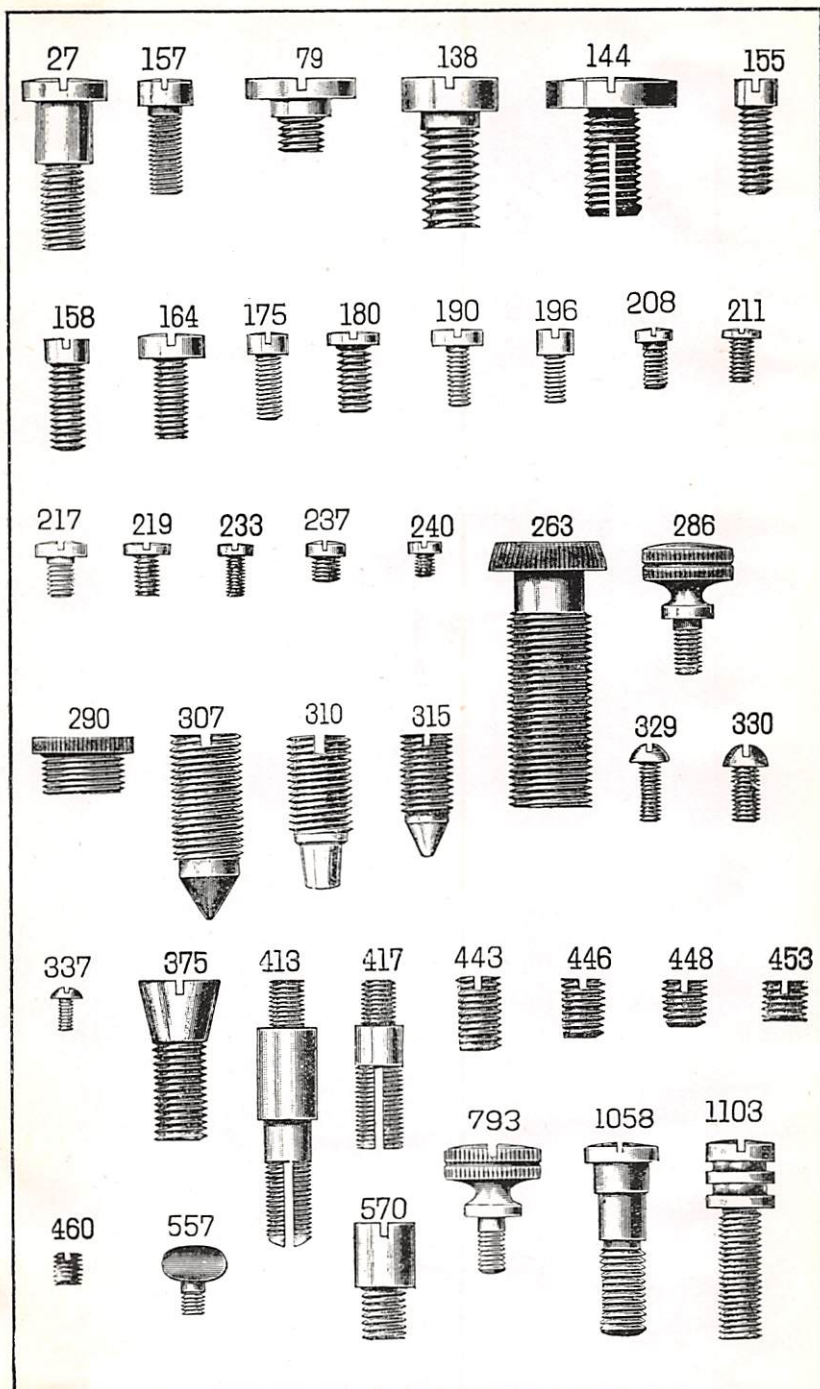
80463



80462







1293



50527



51002



201696



200383



201018



8865



88134



202



899



1513



1516



1518



1519



1520



1547



1560



1849



1822



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INSTRUCTIONS FOR ORDERING.

In ordering from this List, the prefix and affix letters with the part number **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

The prefix *SS* indicates Screws made only at Singer.

" " *NN* " Nuts made only at Singer.

" " *RR* " Rollers and Studs made only at Singer.

The affix letters (where shown) indicate the style of finish, as follows :—

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickel Plated only.
- K. Hardened and Nickel Plated.
- L. Brass Plated.
- M. Oxidized.
- P. Japanned.
- R. Merlized.
- T. Copper Plated.
- T.A. Hardened, Polished, Copper and Nickel Plated and Buffed.
- T.B. Copper and Nickel Plated and Polished.
- T.J. Copper and Nickel Plated only.
- T.K. Hardened, Copper and Nickel Plated.
- T.M. Copper Plated and Oxidized.
- T.L. Copper and Brass Plated.
- U. Zinc Plated.
- V. Silver Plated.
- W. Polished and Nickel Plated.
- Z. Chromium Plated.

In this series :

- 1 to 1500 and 50001 to 51500 are Screw Numbers.
- 1501 " 1800 are Nut Numbers.
- 1801 " 2000 are Roller Numbers.
- 2001 " 50000 are numbers of machine parts, etc.
- 80001 " 100000 are numbers of machine parts, etc., made only at Singer.
- 120001 " 190000 are numbers of machine parts, etc.
- 190001 " 200000 are numbers of electrical parts.
- 700001 and upwards are numbers of electrical parts.

Parts marked with an asterisk () are furnished only when the repairs are made at Factory.*

PARTS COMPLETE

FOR

No. 15K64 Machine

CHAIN STITCH, 6½" NEEDLE TO BASE OF ARM, 3 to 18 Stitches to the Inch, with VERTICALLY-ACTING AUTOMATIC TRIMMER, adjustable from ⅛" to ¼" from line of Stitching, for General Work requiring an Elastic Stitch.

No.	Plate							
*80350	—	Arm	<i>with 154.04 and two 154.05</i>				...	12/32
2002	—	" Dowel Pin..	(2)	...	...	...	...	"
*4389	483	" "	(2)	...	...	...	...	
138e	1826	" Screw (3)	...	...	...	...	...	
8300	1823	" Side Cover	...	...	...	...	...	
5/22 ✓ 2803	1826	" " "	Thumb Screw	...	...	...	...	✓ 3/8
80351	480	Arm Shaft	...	...	...	...	...	
2006	1823	" "	Bushing (back)	...	...	...	...	
*2803	1823	" "	" (front)	...	...	...	...	
448c	1826	" "	" Set Screw for 2006	...	...	...	...	
144 ✓	1826	" "	End Screw	...	...	...	...	7/34
80352	479	Balance Wheel, with two 448c	...	...	...	...	...	
448c	1826	" "	Set Screw	...	...	...	...	
*80353	—	Bed	...	...	...	...	...	
2811	479	Crank Connecting Rod, with 2812 and two 158e	...	...	...	...	...	
*2812	—	" "	" Cap	...	...	...	...	
158e	1826	" "	" Screw	...	...	...	...	
375c	1826	" "	" Hinge Screw	...	...	...	...	
1518e	1827	" "	" " " Nut	...	...	...	...	

No.	Plate							
80354	480	Face Plate	...	...	...	...	...	...
175d	1826	" " Screw (3)	...	...	...	...	...	...
80355	—	Face Plate, complete, Nos. 233d, 413d, 1560d, 2103, 2127, 2389	...	...	...	...	...	...
		80354, 80392, 80393 and two 2102	...	...	...	...	...	...
80356	1823	Feed Bar, with 175e	...	...	...	...	...	...
175e	1826	" " Adjusting Screw	...	...	...	...	...	...
315c	1826	" " Screw Centre (2)	...	...	...	...	...	...
1519e	1827	" " " " Nut (2)	...	...	...	...	...	...
80357	480	Feed Connecting Rod, with 80358 and two 158c	...	...	...	...	...	...
*80358	—	" " " Cap	...	...	...	...	...	...
8844 ^E 158c	1826	" " " Screw	...	...	...	...	...	...
375c	1826	" " " Hinge Screw	...	...	...	...	...	...
1518c	1827	" " " " " Nut	...	...	...	...	...	...
80359	480	Feed Dog	...	...	...	...	...	...
164d	1826	" " Screw	...	...	...	...	...	...
*38127	480	Feed Eccentric	...	...	...	...	...	...
*23729	480	" " " Body	...	...	...	...	...	...
51061c	487	" " " Set Screw	...	...	...	...	...	...
217d	1826	" " " Set Screw	...	...	...	...	...	...
7071	1824	" " " " Washer	...	...	...	...	...	...
38128	480	Feed Eccentric (adjustable) complete, Nos. 217d, 1103c, 7071, 23729, 38127 and two 51061c	...	...	...	...	...	...
80361	483	Feed Lifting Link, with 80362 and two 158e	...	...	...	...	...	...
*80362	—	" " " Cap	...	...	...	...	...	...
158e	1826	" " " " Screw	...	...	...	...	...	...
27c	1826	" " " Hinge Screw	...	...	...	...	...	...
1520r	1827	" " " " " Nut	...	...	...	...	...	...
1103c	1826	Feed Regulating Screw	...	...	...	...	...	...
80363	479	Feed Rock Shaft	...	...	...	...	...	...
80364	—	" " " 80363, with 29633	...	...	...	...	...	...
29633	481	" " " Crank, with 157j	...	...	...	...	...	...
157j	1826	" " " " Adjusting Screw	...	...	...	...	...	...
307c	1826	" " " Screw Centre (2)	...	...	...	...	...	...
1513j	1827	" " " " " Nut (2)	...	...	...	...	...	...
80365	483	Guide (for Cloth)	...	...	...	...	...	...
793d	1826	" Thumb Screw	...	...	...	...	...	...

No.	Plate							
80366	480	Knife Bar	...	...	...	...	...	...
80367	1824	"	"	Block, with two 460c	...	...	...	...
460c	1826	"	"	" Set Screw	...	...	...	...
80368	481	"	"	Driving Crank, with 1849	...	...	...	...
8554	1823	"	"	" Pin	...	...	...	...
1849	1827	"	"	" Roller and Stud	...	...	...	...
80369	1822	Knife Holder	(Adjustable), with 80371	...	...	...	...	...
330d	1826	"	"	Clamping Screw	...	...	...	...
80370	1824	"	"	Spring	...	...	...	...
80371	1823	"	"	" Pin	...	...	...	...
80372	481	Knife	(upper)	...	...	...	...	...
80373	1824	"	"	Adjusting Key	...	...	...	...
80374	1822	"	"	Clamping Bracket (Adjustable)	...	...	...	...
SS65d	1827	"	"	" Screw	...	...	...	...
85325	1823	"	"	" Washer	...	...	...	...
80375	1823	"	"	" Steady Pin	...	...	...	...
219d	1826	"	"	" Screw	...	...	...	...
80377	1824	Knife	(lower)	...	...	...	...	...
80378	—	Looper	...	...	...	...	...	...
175d	1826	"	"	Screw (2)	...	...	...	...
80379	479	Looper Rock Shaft	...	...	...	...	...	...
80381	—	"	"	" 80379, with 80380	...	...	...	...
80380	1823	"	"	" Crank	...	...	...	...
11663	483	"	"	" Pin	...	...	...	...
80382	1822	Needle Bar	(for round shank needles)	...	...	...	...	...
2304	481	"	"	Connecting Link with 329e	...	...	...	...
329e	1826	"	"	" Adjusting Screw	...	...	...	...
2052	1824	"	"	Connection Stud, with 155c	...	...	...	...
155c	1826	"	"	" Set Screw	...	...	...	...
557a	1826	"	"	Needle Clamping Thumb Screw	...	...	...	...
90550	1824	Presser Bar	...	...	...	...	...	...
2821	483	"	"	Lifter	...	...	...	...
1058c	1826	"	"	" Screw	...	...	...	...
1520r	1827	"	"	" Nut	...	...	...	...
80384	481	"	"	Lifting Bracket, with 453c	...	...	...	...
453c	1826	"	"	" Set Screw	...	...	...	...
80011	1823	"	"	Spring	...	...	...	...
263 ¹	1826	"	"	" Regulating Thumb Screw	...	...	...	...
2070	1823	"	"	" Washer	...	...	...	...

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No.	Plate							
80385	—	Presser Foot Bracket	...	...	...	...	...	...
80386	—	" " Sole	...	...	...	...	...	...
80464	1823	" " " Hinge Pin	...	...	...	...	...	...
80387	1824	" " Spring	...	...	...	...	...	...
233d	1826	" " " Screw	...	...	...	...	...	...
80388	—	" " " Steady Pin	...	...	...	...	...	...
80389	481	Presser Foot, complete, Nos. SS65d, 233d, 80385 to 80388 and 80464						
SS65d	1827	" " Screw	...	...	...	...	...	...
2102	483	Tension Disc	...	...	...	...	...	...
* 413d	1826	" Screw Stud	...	...	...	...	...	...
1560d	1827	" " " Thumb Nut	...	...	...	...	...	...
2103	483	" Spring	...	...	...	...	...	...
33892	—	" Screw Stud 413d with 1560d	—	—	—	—	—	6/4
80390	483	Thread Eyelet Guide (side of arm)	...	...	...	...	...	...
175d	1826	" " " Screw	...	...	...	...	...	...
80391	480	Thread Take-up Cam with 446c and 1293c	...	...	...	...	...	...
446c	1826	" " " Set Screw	...	...	...	...	...	...
1293c	1827	" " " Timing Screw	...	...	...	...	...	...
15491	1824	Thread Take-up Lever, with 1822	...	...	...	...	...	...
15492	—	" " " 15491 with 50527c	...	...	...	...	...	...
50527c	1827	" " " Hinge Screw	...	...	...	...	...	...
1822	1827	" " " Roller and Stud	...	...	...	...	...	...
80392	—	Thread Take-up Spring	...	...	...	...	...	...
2127	481	" " " Regulator Plate	...	...	...	...	...	...
233d	1826	" " " " " Screw	...	...	...	...	...	...
80393	481	" " " Staple	...	...	...	...	...	...
80394	480	Throat Plate, with 80464	...	...	...	...	...	...
80465	487	" " " Loop Holder	...	...	...	...	...	...
211d	1826	" " " " " Screw	...	...	...	...	...	...
80464	1823	" " " " " Steady Pin	...	...	...	...	...	...
202d	1827	" " " Screw (2) ...	...	...	...	...	...	...
80312	—	Drip Pan	...	...	...	...	...	...
*15404	—	Trade Mark	...	...	...	...	...	12/32
15405	—	" " Rivet	...	...	...	...	...	...

PARTS COMPLETE

FOR

No. 15K65 Machine

CHAIN STITCH, $6\frac{1}{2}$ " NEEDLE TO BASE OF ARM, 3 to 18 Stitches to the Inch, for General Work, Sack and Hosiery Work.

No.	Plate								
*80397	—	Arm	<i>with 1540x and two 1540s</i>						12/32
2002	—	" Dowel Pin (2)	...	...	...	...	...	...	"
*4389	483	" " " (2)	...	...	...	...	...	...	
138c	1826	" Screw (3)	...	...	...	...	...	...	
8300	1823	" Side Cover	...	...	...	...	...	...	
57224 2800 1826	1826	" " " Thumb Screw	...	...	...	...	...	...	5/34
80398	480	Arm Shaft	...	...	...	...	...	...	
2006	1823	" " Bushing (back)	...	...	...	...	...	...	
*2803	1823	" " " (front)	...	...	...	...	...	...	
448c	1826	" " " Set Screw for 2006	...	...	...	...	...	...	
1448c	1826	" " " End Screw	...	...	...	...	...	...	9/34
80352	479	Balance Wheel, with two 448c	...	...	...	...	...	...	
448c	1826	" " " Set Screw	...	...	...	...	...	...	
*80399	—	Bed	...	...	...	...	...	...	
2811	479	Crank Connecting Rod, with 2812 and two 158e	...	...	...	...	...	...	
*2812	—	" " " Cap	...	...	...	...	...	...	
158e	1826	" " " " Screw	...	...	...	...	...	...	
375c	1826	" " " " Hinge Screw	...	...	...	...	...	...	
1518e	1827	" " " " " " Nut...	...	...	...	...	...	...	

No.	Plate							
80400	480	Face Plate	...	...	...	...	...	...
190d	1826	" " Screw	...	...	...	...	...	...
80401	—	Face Plate, complete, Nos. 233d, 413d, 4560d, 2103, 2108, 2127, 80392, 80393, 80400 and two 2102	...	...	...	...	...	...
		33892						4/4
80356	1823	Feed Bar, with 175e	...	...	...	...	...	...
175e	1826	" " Adjusting Screw	...	...	...	...	...	...
315c	1826	" " Screw Centre (2)	...	...	...	...	...	...
1519e	1827	" " " " Nut (2)	...	...	...	...	...	...
80357	480	Feed Connecting Rod, with 80358 and two 158e	...	...	...	...	...	...
*80358	—	" " " " Cap	...	...	...	...	...	...
8844E 158e	1826	" " " " Screw...	...	...	...	...	...	6/
375c	1826	" " " " Hinge Screw	...	...	...	...	...	...
1518e	1827	" " " " " " Nut	...	...	...	...	...	...
80402	1822	Feed Dog	...	...	...	...	...	...
164d	1826	" " Screw	...	...	...	...	...	...
*38127	480	Feed Eccentric	...	...	...	...	...	...
*23729	480	" " " " Body	...	...	...	...	...	...
51061c	487	" " " " Set Screw	...	...	...	...	...	...
217d	1826	" " " " Set Screw	...	...	...	...	...	...
7071	1824	" " " " Washer	...	...	...	...	...	...
38128	480	Feed Eccentric (adjustable) complete, Nos. 217d, 1103c, 7071, 23729, 38127 and two 51061c	...	...	...	...	...	...
80361	483	Feed Lifting Link, with 80362 and two 158e	...	...	...	...	...	...
*80362	—	" " " " Cap	...	...	...	...	...	...
158e	1826	" " " " " " Screw	...	...	...	...	...	...
27c	1826	" " " " Hinge Screw	...	...	...	...	...	...
1520r	1827	" " " " " " Nut	...	...	...	...	...	...
1103c	1826	Feed Regulating Screw	...	...	...	...	...	...
80363	479	Feed Rock Shaft	...	...	...	...	...	...
80364	—	" " " " 80363, with 29633	...	...	...	...	...	...
29633	481	" " " " Crank, with 157j	...	...	...	...	...	...
157j	1826	" " " " " " Adjusting Screw	...	...	...	...	...	...
307c	1826	" " " " " " Screw Centre (2)	...	...	...	...	...	...
1513j	1827	" " " " " " Nut (2)	...	...	...	...	...	...
80365	483	Guide (for Cloth)	...	...	...	...	...	...
793d	1826	" " Thumb Screw	...	...	...	...	...	...

No.	Plate							
80403	483	Looper	(coarse work, for needles sizes 23 to 27)	...	...	...	...	...
80378	—	"	(fine " " " " 16 to 22)	...	...	...	...	...
175d	1826	"	Screw (2)	...	...	...	...	...
80379	479	Looper Rock Shaft	...	...	...	...	...	...
80381	—	"	" " " 80379, with 80380	...	...	...	...	...
80380	1823	"	" " " Crank	...	...	...	...	...
11663	483	"	" " " " Pin	...	...	...	...	...
80054	480	Needle Bar	(for round shank needles)	...	...	...	...	...
15248	481	"	" " Connecting Link, with 51002e	...	...	...	...	...
51002e	1827	"	" " " " Adjusting Screw	...	...	...	...	...
570c	1826	"	" " " " Hinge Screw	...	...	...	...	...
1520r	1827	"	" " " " " " Nut	...	...	...	...	...
2052	1824	"	" " Connection Stud, with 155c	...	...	...	...	...
155c	1826	"	" " " " Set Screw	...	...	...	...	...
290e	1826	"	" " Screw Bushing (2)	...	...	...	...	...
80042	—	Needle Clamp	...	...	...	...	...	...
196f	1826	"	" " Screw	...	...	...	...	...
80462	1824	"	" " Thread Guard	...	...	...	...	...
240f	1826	"	" " " " Screw	...	...	...	...	...
80463	1824	Needle Clamp , complete, Nos. 196f, 240f, 80042 and 80462	...	...	...	...	...	...
15257	479	Presser Bar	...	...	...	...	...	...
2821	483	"	" " Lifter	...	...	...	...	...
1058c	1826	"	" " " Screw	...	...	...	...	...
1520r	1827	"	" " " " Nut	...	...	...	...	...
2068	481	"	" " Lifting Bracket, with 453c	...	...	...	...	...
453c	1826	"	" " " Set Screw	...	...	...	...	...
290e	1826	"	" " Screw Bushing	...	...	...	...	...
80011	1823	"	" " Spring	...	...	...	...	...
263 ¹	1826	"	" " " Regulating Thumb Screw	...	...	...	...	...
2070	1823	"	" " " Washer	...	...	...	...	...
80405	481	Presser Foot Bracket	...	...	...	...	...	...
80406	481	"	" " Sole	...	...	...	...	...
2049	1823	"	" " " Hinge Pin	...	...	...	...	...
80407	1822	"	" " Spring	...	...	...	...	...
80408	1822	"	" " " Hook	...	...	...	...	...
337d	1826	"	" " " " Screw	...	...	...	...	...
80409	1822	"	" " " " Pin...	...	...	...	...	...
80410	1822	Presser Foot (Spring) , complete, Nos. 337d, 2049, and 80405 to 80409	...	...	...	...	...	...
175d	1826	"	" " Screw	...	...	...	...	...

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No.	Plate							
2102	483	Tension Disc	...	...	...	...	...	...
* 413d	1826	" Screw Stud	...	...	...	...	...	...
1560d	1827	" " " Thumb Nut	...	...	...	...	...	...
2103	483	" Spring	...	...	...	...	...	...
33892	—	" Screw Stud 413d with 1560d	—	—	—	—	—	6/46
80390	483	Thread Eyelet Guide (side of arm)	...	...	...	...	...	...
175d	1826	" " " Screw	...	...	...	...	...	...
2108	481	Thread Guard	...	...	...	...	...	...
80411	1823	Thread Take-up Cam with 446c and 1293c	...	...	...	...	...	...
446c	1826	" " " Set Screw	...	...	...	...	...	...
1293c	1827	" " " Timing Screw	...	...	...	...	...	...
15491	1824	Thread Take-up Lever, with 1822	...	...	...	...	...	...
15492	—	" " " 15491 with 50527c	...	...	...	...	...	...
50527c	1827	" " " Hinge Screw	...	...	...	...	...	...
1822	1827	" " " Roller and Stud	...	...	...	...	...	...
80392	—	Thread Take-up Spring	...	...	...	...	...	...
2127	481	" " " Regulator Plate	...	...	...	...	...	...
233d	1826	" " " " " Screw	...	...	...	...	...	...
80393	481	" " " Staple	...	...	...	...	...	...
80412	1822	Throat Plate, with 80464 (coarse needle hole)	...	...	...	...	...	...
80413	—	" " " 80464 (fine " ")	...	...	...	...	...	...
80465	487	" " " Loop Holder	...	...	...	...	...	...
211d	1826	" " " " " Screw	...	...	...	...	...	...
80464	1823	" " " " " Steady Pin	...	...	...	...	...	...
202d	1827	" " " Screw (2)	...	...	...	...	...	...
80312	—	Drip Pan	...	...	...	...	...	...
*15404	—	Trade Mark	...	...	...	...	...	12/32
15405	—	" " Rivet	...	...	...	...	...	...

PARTS COMPLETE

FOR

No. 15K66 Machine

CHAIN STITCH, $6\frac{1}{2}$ " NEEDLE TO BASE OF ARM, 3 to 18 Stitches to the Inch, with Thread Nipper for Dye and Hosiery Work requiring a very Slack Stitch.

No.	Plate								
*80397	—	Arm	<i>with 15404 and two 15405</i>						12/32
2002	—	" Dowel Pin (2)	...	...	...	...	...	...	"
*4389	483	" " " (2)	...	...	...	...	...	...	
138e	1826	" Screw (3)	...	...	...	...	...	...	
8300b	1823	" Side Cover	...	...	...	...	...	...	
J-1224 286b	1826	" " " Thumb Screw	...	...	...	...	...	...	5/34
80398	480	Arm Shaft	...	...	...	...	...	...	
2006	1823	" " Bushing (back)	...	...	...	...	...	...	
*2803	1823	" " " (front)	...	...	...	...	...	...	
448c	1826	" " Set Screw for 2006	...	...	...	...	...	...	
1441c	1826	" " End Screw	...	...	...	...	...	...	9/34
80352	479	Balance Wheel, with two 448c	...	...	...	...	...	...	
448c	1826	" " Set Screw	...	...	...	...	...	...	
*80399	—	Bed	...	...	...	...	...	...	
2811	479	Crank Connecting Rod, with 2812 and two 158e	...	...	...	...	...	...	
*2812	—	" " " Cap	...	...	...	...	...	...	
158e	1826	" " " Screw	...	...	...	...	...	...	
375c	1826	" " " Hinge Screw	...	...	...	...	...	...	
1518e	1827	" " " " Nut...	...	...	...	...	...	...	
80414	487	Face Plate, with 90590	...	...	...	...	...	...	
90590	1824	" " Thread Guard Pin	...	...	...	...	...	...	
793b	1826	" " Thumb Screw	...	...	...	...	...	...	
80416	—	Face Plate, complete, Nos. 219b, 233d, 240d, 80414, 80419, 80421 and 80422	...	...	...	...	...	...	

No.	Plate							
80356	1823	Feed Bar , with 175e						
175e	1826	"	"	Adjusting Screw	...	...	...	...
315c	1826	"	"	Screw Centre (2)	...	...	...	...
1519e	1827	"	"	" " Nut (2)	...	...	...	...
80357	480	Feed Connecting Rod , with 80358 and two 158e ^{5544E}						
*80358	—	"	"	" Cap	...	...	...	...
ss 44E 158e	1826	"	"	" " Screw	...	...	...	...
375c	1826	"	"	" Hinge Screw	...	...	...	...
1518e	1827	"	"	" " " Nut	...	...	...	...
80402	1822	Feed Dog						
164d	1826	"	"	Screw	...	...	...	...
*38127	480	Feed Eccentric						
*23729	480	"	"	Body	...	...	...	...
51061c	487	"	"	" Set Screw	...	...	...	...
217d	1826	"	"	Set Screw	...	...	...	...
7071	1824	"	"	" " Washer	...	...	...	...
38128	480	Feed Eccentric (adjustable) complete, Nos. 217d, 1103c, 7071, 23729, 38127 and two 51061c						
80361	483	Feed Lifting Link , with 80362 and two 158e						
*80362	—	"	"	" Cap	...	...	...	...
158e	1826	"	"	" Screw	...	...	...	...
27c	1826	"	"	" Hinge Screw	...	...	...	...
1520r	1827	"	"	" " Nut	...	...	...	...
1103c	1826	Feed Regulating Screw						
80363	479	Feed Rock Shaft						
80364	—	"	"	" 80363, with 29633	...	...	...	...
29633	481	"	"	" Crank, with 157j	...	...	...	...
157j	1826	"	"	" Adjusting Screw	...	...	...	...
307c	1826	"	"	" Screw Centre (2)	...	...	...	...
1513j	1827	"	"	" " Nut (2)	...	...	...	...
80365	483	Guide (for Cloth)						
793b	1826	"	"	Thumb Screw	...	...	...	...
80403b	483	Looper (coarse work, for needles sizes 23 to 27)						
80378b	—	"	"	(fine " " " " 16 to 22)	...	...	...	...
175b	1826	"	"	Screw (2)	...	...	...	...

No.	Plate							
80379	479	Looper Rock Shaft	...	...	...	...	...	...
80381	—	"	"	"	80379, with 80380	...	...	...
80380	1823	"	"	"	Crank	...	...	...
11663	483	"	"	"	" Pin	...	...	...
80054	480	Needle Bar	(for round shank needles)	...	...	...	...	...
15248	481	"	"	Connecting Link, with 51002e	...	...	...	...
51002e	1827	"	"	"	" Adjusting Screw	...	...	...
570c	1826	"	"	"	" Hinge Screw	...	...	...
1520r	1827	"	"	"	" " Nut	...	...	...
2052	1824	"	"	Connection Stud, with 155c	...	...	...	...
155c	1826	"	"	"	" Set Screw	...	...	...
290b	1826	"	"	Screw Bushing (2)	...	...	...	...
80042b	—	Needle Clamp	...	...	...	...	...	...
196b	1826	"	"	Screw	...	...	...	...
80462b	1824	"	"	Thread Guard	...	...	...	...
240b	1826	"	"	"	" Screw	...	...	...
80463b	1824	Needle Clamp , complete, Nos. 196b, 240b, 80042b and 80462b						
15257	479	Presser Bar	...	...	...	...	...	...
2821	483	"	"	Lifter	...	...	...	...
1058c	1826	"	"	"	Screw	...	...	...
1520r	1827	"	"	"	" Nut	...	...	...
2068	481	"	"	Lifting Bracket, with 453c	...	...	...	...
453c	1826	"	"	"	" Set Screw	...	...	...
290e	1826	"	"	Screw Bushing	...	...	...	...
80011	1823	"	"	Spring	...	...	...	...
263N	1826	"	"	"	Regulating Thumb Screw	...	...	...
2070	1823	"	"	"	Washer	...	...	...
80405b	481	Presser Foot Bracket	...	...	...	...	...	...
80406b	481	"	"	Sole	...	...	...	...
2049	1823	"	"	"	Hinge Pin	...	...	...
80407b	1822	"	"	Spring	...	...	...	...
80408b	1822	"	"	"	Hook	...	...	...
337b	1826	"	"	"	" Screw	...	...	...
80409	1822	"	"	"	Pin...	...	...	...
80410b	1822	Presser Foot (Spring) , complete, Nos. 337b, 2049, 80405b to 80408b and 80409						
175b	1826	"	"	Screw	...	...	...	...
80390b	483	Thread Eyelet Guide	(side of arm)	...	...	...	...	...
175b	1826	"	"	"	Screw	...	...	...

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No.	Plate								
80418	—	Thread Nipper Bracket			...	...	...	...	...
80419	487	"	"	"	80418, with SS134 ^a and 1547b	...	...	...	12/3
219b	1826	"	"	"	Screw	...	...	...	12/3
SS134 ^a	1827	"	"		Adjusting Screw	...	...	...	
1547b	1827	"	"	"	" Nut	...	...	...	
80420	487	"	"		Block, with 453c	...	...	...	
453c	1826	"	"	"	Set Screw	...	...	...	
80421	487	"	"		Oil Plate	...	...	...	
240d	1826	"	"	"	" Screw	...	...	...	
80422	487	"	"		Spring	...	...	...	
233d	1826	"	"	"	Screw	...	...	...	
80423	483	Thread Retainer Bracket (upper)			...	...	...	...	
180b	1826	"	"	"	Screw	...	...	...	
2102	483	"	"		Tension Disc	...	...	...	
417b	1826	"	"	"	Screw Stud	...	...	...	
1560b	1827	"	"	"	" " Thumb Nut	...	...	...	
2103	483	"	"	"	Spring	...	...	...	
80424	—	Thread Retainer, complete, Nos. 417b, 1560b, 2103, 80423, and two 2102			...	...	...	...	
80411	1823	Thread Take-up Cam, with 446c and 1293c			...	...	...	...	
446c	1826	"	"	"	Set Screw	...	...	...	
1293c	1827	"	"	"	Timing Screw	...	...	...	
80412b	1822	Throat Plate, with 80464 (coarse needle hole)			...	...	...	...	
80413b	—	"	"	"	80464 (fine " ")	...	...	...	
80465b	487	"	"		Loop Holder	...	...	...	
211b	1826	"	"	"	" Screw	...	...	...	
80464	1823	"	"	"	" Steady Pin	...	...	...	
202b	1827	"	"		Screw (2)	...	...	...	
80312	—	Drip Pan			...	...	...	...	
*15404	—	Trade Mark			...	...	...	...	
15405	—	"	"		Rivet	...	...	...	12/32

PARTS COMPLETE

FOR

No. 15K67 Machine

DOUBLE CHAIN STITCH, $6\frac{1}{2}$ " NEEDLE TO BASE OF ARM, 3 to 18 Stitches to the Inch, with VERTICALLY-ACTING AUTOMATIC TRIMMER, adjustable from $\frac{1}{8}$ " to $\frac{1}{4}$ " from Line of Stitching, for General Work requiring an Elastic Stitch.

No.	Plate								
*80350	—	Arm	with 15404 and two 15405.	...	...	...	...	...	12/32
2002	—	"	Dowel Pin (2)	...	...	...	...	...	"
*4389	483	"	" " (2)	...	...	...	...	...	
138c	1826	"	Screw (3)	...	...	...	...	...	
8300	1823	"	Side Cover	...	...	...	...	...	
✓1224	2384 1826	"	" " " Thumb Screw	...	...	...	...	...	5/32
80351	480	Arm Shaft	...	...	...	...	...	...	
2006	1823	"	" Bushing (back)	...	...	...	...	...	
*2803	1823	"	" " (front)	...	...	...	...	...	
448c	1826	"	" " Set Screw for 2006	...	...	...	...	...	
144c	1826	"	" " End Screw	...	...	...	...	...	9/32
80352	479	Balance Wheel,	with two 448c	...	...	...	...	...	
448c	1826	"	" " Set Screw	...	...	...	...	...	
*80353	—	Bed	...	...	...	...	...	...	
2811	479	Crank Connecting Rod,	with 2812 and two 158e	...	...	...	...	...	
*2812	—	"	" " " Cap	...	...	...	...	...	
158e	1826	"	" " " Screw	...	...	...	...	...	
375c	1826	"	" " " Hinge Screw	...	...	...	...	...	
1518e	1827	"	" " " " " Nut...	...	...	...	...	...	

No.	Plate								
80354	480	Face Plate	...	...	...	...	...	...	...
175d	1826	" "	Screw (3)	...	...	...	...	...	...
80355	—	Face Plate, complete, Nos. 233d, 113d, 1500d, 2103, 2127, 3389, 80354, 80392, 80393 and two 2102	...	...	...	...	...	...	...
80356	1823	Feed Bar, with 175e	...	...	...	...	...	...	...
175e	1826	" "	Adjusting Screw	...	...	...	...	...	...
315c	1826	" "	Screw Centre (2)	...	...	...	...	...	...
1519e	1827	" "	" " Nut (2)	...	...	...	...	...	...
80357	480	Feed Connecting Rod, with 80358 and two 158c	...	...	...	...	...	...	...
*80358	—	" "	" " Cap	...	...	...	...	...	...
158c	1826	" "	" " Screw	...	...	...	...	...	...
375c	1826	" "	" " Hinge Screw	...	...	...	...	...	...
1518e	1827	" "	" " " " Nut	...	...	...	...	...	...
80359	480	Feed Dog	...	...	...	...	...	...	...
164d	1826	" "	Screw	...	...	...	...	...	...
*38127	480	Feed Eccentric	...	...	...	...	...	...	...
*23729	480	" "	Body	...	...	...	...	...	...
51061c	487	" "	" Set Screw	...	...	...	...	...	...
217d	1826	" "	" Set Screw	...	...	...	...	...	...
7071	1824	" "	" " Washer	...	...	...	...	...	...
38128	480	Feed Eccentric (adjustable) complete, Nos. 217d, 1103c, 7071, 23729, 38127 and two 51061c	...	...	...	...	...	...	...
80361	483	Feed Lifting Link, with 80362 and two 158e	...	...	...	...	...	...	...
*80362	—	" "	" " Cap	...	...	...	...	...	...
158e	1826	" "	" " Screw	...	...	...	...	...	...
27c	1826	" "	" " Hinge Screw	...	...	...	...	...	...
1520r	1827	" "	" " " " Nut	...	...	...	...	...	...
1103c	1826	Feed Regulating Screw	...	...	...	...	...	...	...
80363	479	Feed Rock Shaft	...	...	...	...	...	...	...
80364	—	" "	" " 80363, with 29633	...	...	...	...	...	...
29633	481	" "	" " Crank, with 157j	...	...	...	...	...	...
157j	1826	" "	" " Adjusting Screw	...	...	...	...	...	...
307c	1826	" "	" " Screw Centre (2)	...	...	...	...	...	...
1513j	1827	" "	" " " " Nut (2)	...	...	...	...	...	...
80365	483	Guide (for Cloth)	...	...	...	...	...	...	...
793d	1826	" " Thumb Screw	...	...	...	...	...	...	...

No.	Plate								
80366	480	Knife Bar	...	...	...	...	...	...	...
80367	1824	"	"	Block, with two 460c	...	...	...	...	...
460c	1826	"	"	" Set Screw	...	...	...	...	...
80368	481	"	"	Driving Crank, with 1849	...	...	...	...	...
8554	1823	"	"	" " Pin	...	...	...	...	...
1849	1827	"	"	" " Roller and Stud	...	...	...	...	...
80369	1822	Knife Holder	(Adjustable), with 80371	...	...	...	...	...	...
330d	1826	"	"	Clamping Screw	...	...	...	...	...
80370	1824	"	"	Spring	...	...	...	...	...
80371	1823	"	"	" Pin...	...	...	...	...	...
80372	481	Knife	(upper)	...	...	...	...	...	...
80373	1824	"	Adjusting Key	...	...	...	...	...	...
80374	1822	"	Clamping Bracket (Adjustable)	...	...	...	...	...	...
SS65d	1827	"	"	" Screw	...	...	...	...	...
85325	1823	"	"	" " Washer	...	...	...	...	...
80375	1823	"	"	" Steady Pin	...	...	...	...	...
219d	1826	"	"	Screw	...	...	...	...	...
80377	1824	Knife	(lower)	...	...	...	...	...	...
80425	1822	Looper	...	...	...	...	...	...	...
233d	1826	"	Adjusting Screw	...	...	...	...	...	...
175d	1826	"	Screw (2)	...	...	...	...	...	...
80379	479	Looper Rock Shaft	...	...	...	...	...	...	...
80381	—	"	"	" 80379, with 80380	...	...	...	...	...
80380	1823	"	"	" Crank	...	...	...	...	...
11663	483	"	"	" " Pin	...	...	...	...	...
80382	1822	Needle Bar	(for round shank needles)	...	...	...	...	...	...
2304	481	"	"	Connecting Link, with 329e	...	...	...	...	...
329e	1826	"	"	" " Adjusting Screw	...	...	...	...	...
2052	1824	"	"	Connection Stud, with 155c	...	...	...	...	...
155c	1826	"	"	" " Set Screw	...	...	...	...	...
557a	1826	"	"	Needle Clamping Thumb Screw	...	...	...	...	...
80426	—	"	Guard	...	...	...	...	...	...
90550	1824	Presser Bar	...	...	...	...	...	...	...
2821	483	"	"	Lifter	...	...	...	...	...
1058c	1826	"	"	" Screw	...	...	...	...	...
1520r	1827	"	"	" " Nut	...	...	...	...	...
80384	481	"	"	Lifting Bracket, with 453c	...	...	...	...	...
453c	1826	"	"	" " Set Screw	...	...	...	...	...
80011	1823	"	"	Spring	...	...	...	...	...
2631 ^E	1826	"	"	" Regulating Thumb Screw	...	...	...	...	...
2070	1823	"	"	" Washer	...	...	...	...	...

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No.	Plate							
80385	—	Presser Foot Bracket	...	...	...	...	...	...
80386	—	" " Sole	...	...	...	...	...	...
80464	1823	" " Hinge Pin	...	...	...	...	...	...
80387	1824	" " Spring	...	...	...	...	...	...
233d	1826	" " " Screw	...	...	...	...	...	...
80388	—	" " " Steady Pin	...	...	...	...	...	...
80389	481	Presser Foot, complete, Nos. SS65d, 233d, 80385 to 80388 and 80464						
SS65d	1827	" " " Screw	...	...	...	...	...	...
2102	483	Tension Disc	...	...	...	...	...	...
* 413d	1826	" Screw Stud	...	...	...	...	...	...
1560d	1827	" " " Thumb Nut	...	...	...	...	...	...
2103	483	" Spring	...	...	...	...	...	...
33892	—	" Screw Stud 413d with 1560d	...	...	...	...	...	6/46
80390	483	Thread Eyelet Guide (side of arm)	...	...	...	...	...	...
175d	1826	" " " Screw	...	...	...	...	...	...
80390	483	" " " (for under thread)	...	...	...	...	...	...
175d	1826	" " " Screw	...	...	...	...	...	...
80427	483	Thread Retainer Disc (2)	...	...	...	...	...	...
* 413d	1826	" " " Screw Stud (for under thread)	...	...	...	...	...	...
1560d	1827	" " " " Thumb Nut	...	...	...	...	...	...
92084	483	" " " Spring	...	...	...	...	...	...
80429	483	" " " Thread Guide (double)	...	...	...	...	...	...
82464	483	" " " Washer	...	...	...	...	...	...
33892	—	" " " Screw Stud 413d with 1560d	...	...	...	...	...	6/4
80391	480	Thread Take-up Cam, with 446c and 1293c	...	...	...	...	...	...
446c	1826	" " " Set Screw	...	...	...	...	...	...
1293c	1827	" " " Timing Screw	...	...	...	...	...	...
15491	1824	Thread Take-up Lever, with 1822	...	...	...	...	...	...
15492	—	" " " 15491 with 50527c	...	...	...	...	...	...
50527c	1827	" " " Hinge Screw	...	...	...	...	...	...
1822	1827	" " " Roller and Stud	...	...	...	...	...	...
80392	—	Thread Take-up Spring	...	...	...	...	...	...
2127	481	" " " Regulator Plate	...	...	...	...	...	...
233d	1826	" " " " " Screw	...	...	...	...	...	...
80393	481	" " " Staple	...	...	...	...	...	...
80394	480	Throat Plate, with 80464	...	...	...	...	...	...
80464	1823	" " " Loop Holder Steady Pin	...	...	...	...	...	...
202d	1827	" " " Screw (2)	...	...	...	...	...	...
80312	—	Drip Pan	...	...	...	...	...	...
*15404	—	Trade Mark	...	...	...	...	...	...
15405	—	" " " Rivet	...	...	...	...	...	12/32

PARTS COMPLETE

FOR

No. 15K68 Machine

DOUBLE CHAIN STITCH, 6½" NEEDLE TO BASE OF ARM, 3 to 18

Stitches to the Inch, for General Work, Sack and Hosiery Work.

No.	Plate							
*80397	--	Arm	with 15404 and two 15405...	...	...	...	...	12/32
2002	--	"	Dowel Pin. (2)	...	...	...	...	
*4389	483	"	" " (2)	...	...	...	...	
138e	1826	"	Screw (3)	...	...	...	...	
8300	1823	"	Side Cover	...	...	...	...	
J-224-286d	1826	"	" " Thumb Screw	...	...	...	...	5/32
80398	480	Arm Shaft	...	...	...	...	...	
2006	1823	"	" Bushing (back)	...	...	...	...	
*2803	1823	"	" " (front)	...	...	...	...	
448c	1826	"	" Set Screw for 2006	...	...	...	...	
144N	1826	"	" End Screw	...	...	...	...	9/32
80352	479	Balance Wheel, with two 448c	...	...	...	...	...	
448c	1826	"	" Set Screw	...	...	...	...	
*80399	--	Bed	...	...	...	...	...	
2811	479	Crank Connecting Rod, with 2812 and two 158e	...	...	...	...	...	
*2812	--	"	" " Cap	...	...	...	...	
158e	1826	"	" " Screw	...	...	...	...	
375c	1826	"	" " Hinge Screw	...	...	...	...	
1518e	1827	"	" " " Nut...	...	...	...	...	
80400	480	Face Plate	...	...	...	...	...	
190d	1826	"	" Screw	...	...	...	...	
80401	--	Face Plate, complete, Nos. 233d, 413d, 1560d, 2103, 2108, 2127, 33892	...	...	...	...	...	
		80392, 80393, 80400 and two 2102	...	...	...	...	...	

No.	Plate								
80356	1823	Feed Bar , with 175e	...	...	...	...	...	...	...
175e	1826	" " Adjusting Screw	...	...	...	...	...	...	...
315c	1826	" " Screw Centre (2)	...	...	...	...	...	...	...
1519e	1827	" " " " Nut (2)	...	...	...	...	...	...	...
80357	480	Feed Connecting Rod , with 80358 and two 158e	...	...	...	...	...	...	...
*80358	—	" " " Cap	...	...	...	...	...	...	...
8844e 158a	1826	" " " Screw	...	...	...	...	...	...	...
375c	1826	" " " Hinge Screw	...	...	...	...	...	...	...
1518e	1827	" " " " " Nut	...	...	...	...	...	...	...
80402	1822	Feed Dog	...	...	...	...	...	...	...
164d	1826	" " Screw	...	...	...	...	...	...	...
*38127	480	Feed Eccentric	...	...	...	...	...	...	...
*23729	480	" " Body	...	...	...	...	...	...	...
51061c	487	" " " Set Screw	...	...	...	...	...	...	...
217d	1826	" " " Set Screw	...	...	...	...	...	...	...
7071	1824	" " " " Washer	...	...	...	...	...	...	...
38128	480	Feed Eccentric (adjustable) complete, Nos. 217d, 1103c, 7071, 23729, 38127 and two 51061c	...	...	...	...	...	...	...
80361	483	Feed Lifting Link , with 80362 and two 158e	...	...	...	...	...	...	...
*80362	—	" " " Cap	...	...	...	...	...	...	...
158e	1826	" " " Screw	...	...	...	...	...	...	...
27c	1826	" " " Hinge Screw	...	...	...	...	...	...	...
1520r	1827	" " " " " Nut	...	...	...	...	...	...	...
1103c	1826	Feed Regulating Screw	...	...	...	...	...	...	...
80363	479	Feed Rock Shaft	...	...	...	...	...	...	...
80364	—	" " " 80363, with 29633	...	...	...	...	...	...	...
29633	481	" " " Crank, with 157j	...	...	...	...	...	...	...
157j	1826	" " " " Adjusting Screw	...	...	...	...	...	...	...
307c	1826	" " " Screw Centre (2)	...	...	...	...	...	...	...
1513j	1827	" " " " " Nut (2)	...	...	...	...	...	...	...
80365	483	Guide (for Cloth)	...	...	...	...	...	...	...
793d	1826	" Thumb Screw	...	...	...	...	...	...	...
80430	483	Looper (coarse work, needles sizes 23 to 27)	...	...	...	...	...	...	...
80425	1822	" (fine " " " 16 to 22)	...	...	...	...	...	...	...
233d	1826	" Adjusting Screw	...	...	...	...	...	...	...
175d	1826	" Screw (2)	...	...	...	...	...	...	...
80379	479	Looper Rock Shaft	...	...	...	...	...	...	...
80381	—	" " " 80379, with 80380	...	...	...	...	...	...	...
80380	1823	" " " Crank	...	...	...	...	...	...	...
11663	483	" " " " Pin	...	...	...	...	...	...	...

No.	Plate						
80054	480	Needle Bar	(for round shank needles)	...	...	...	
15248	481	"	"	Connecting Link, with 51002e	...	...	
51002e	1827	"	"	"	Adjusting Screw	...	
570c	1826	"	"	"	Hinge Screw	...	
1520r	1827	"	"	"	"	Nut	
2052	1824	"	"	Connection Stud, with 155c	...	...	1/54
155c	1826	"	"	"	Set Screw	...	
290e	1826	"	"	Screw Bushing (2)	...	...	

80042	—	Needle Clamp	...	...	...	...	
196f	1826	"	"	Screw	...	...	
80462	1824	"	"	Thread Guard	...	...	
240f	1826	"	"	"	Screw	...	
80463	1824	Needle Clamp, complete, Nos. 196f, 240f, 80042 and 80462	...	...	...	...	

80426	—	Needle Guard	(fine work, needles sizes 16 to 22)	...	...	...	
80431	1822	"	"	(coarse " " " 23 to 27)	...	...	

15257	479	Presser Bar	...	...	...	...	
282t	483	"	"	Lifter	...	...	1/54
1058c	1826	"	"	"	Screw	...	
1520r	1827	"	"	"	"	Nut	
2068	481	"	"	Lifting Bracket, with 453c	...	...	
453c	1826	"	"	"	Set Screw	...	
290e	1826	"	"	Screw Bushing	...	...	
80011	1823	"	"	Spring	...	...	
263 ^{1/2}	1826	"	"	"	Regulating Thumb Screw	...	5/35
2070	1823	"	"	"	Washer	...	

80405	481	Presser Foot Bracket	...	...	...	...	
80406	481	"	"	Sole	...	...	
2049	1823	"	"	"	Hinge Pin	...	
80407	1822	"	"	Spring	...	...	
80408	1822	"	"	"	Hook	...	
337d	1826	"	"	"	"	Screw	
80409	1822	"	"	"	Pin...	...	
80410	1822	Presser Foot (Spring), complete, Nos. 337d, 2049 and 80405 to 80409	...	...	...	...	
175d	1826	"	"	Screw	...	...	

2102	483	Tension Disc	...	...	...	...	
* 413d	1826	"	Screw Stud	...	...	...	
1560d	1827	"	"	"	Thumb Nut	...	
2103	483	"	Spring	...	...	...	
33892	—	"	Screw Stud 413d with 1560d	...	...	...	

No.	Plate							
80390	483	Thread Eyelet Guide (side of arm)						
175d	1826	"	"	"	Screw	...	...	...
80390	483	"	"	"	(for under thread)	...	...	...
175d	1826	"	"	"	Screw	...	...	...
2108	481	Thread Guard						
80427	483	Thread Retainer Disc (2)						
* 413d	1826	"	"	"	Screw Stud (for under thread)	...	...	...
1560d	1827	"	"	"	" " Thumb Nut	...	...	...
92084	483	"	"	"	Spring...	...	...	...
80429	483	"	"	"	Thread Guide (double)	...	...	...
82464	483	"	"	"	" " Washer	...	...	...
33872	—	"	"	"	Screw Stud 413 d with 1560d	—	—	6/46
80411	1823	Thread Take-up Cam , with 446c and 1293c						
446c	1826	"	"	"	Set Screw	...	...	...
1293c	1827	"	"	"	Timing Screw	...	...	...
15491	1824	Thread Take-up Lever , with 1822						
15492	—	"	"	"	15491 with 50527c	...	...	...
50527c	1827	"	"	"	Hinge Screw	...	...	...
1822	1827	"	"	"	Roller and Stud	...	...	...
80392	—	Thread Take-up Spring						
2127	481	"	"	"	Regulator Plate	...	...	...
233d	1826	"	"	"	" " Screw	...	...	...
80393	481	"	"	"	Staple	...	...	...
80412	1822	Throat Plate , with 80464 (coarse needle hole)						
80413	—	"	"	"	80464 (fine " ")	...	...	...
80464	1823	"	"	"	Loop Holder Steady Pin	...	...	...
202d	1827	"	"	"	Screw (2) ...	...	...	...
80312	—	Drip Pan						
*15404	—	Trade Mark						
15405	—	"	"	"	Rivet	...	...	12/32

Accessories.

ACCESSORIES supplied with Nos. 15K64 and 15K67 Machines.

No.	Plate								
80365	483	Guide	...	...	...	...	...	...	...
793d	1826	"	Thumb Screw	...	...	...	...	...	...
80372	481	Knife (upper) (3)	...	...	...	...	...	...	...
80377	1824	" (lower)	...	...	...	...	...	...	...
80373	1824	" Adjusting Key	...	...	...	...	...	...	...
80461	481	Machine Button, with 84151 and wood screw $1\frac{1}{2}$ " No. 12	...	...	...	...	...	...	...
84151	1824	" " Washer (leather)	...	...	...	...	...	...	...
—	—	Needles (6)	...	...	...	...	...	...	...
36569	—	Oiler	...	...	...	...	...	...	...
25537	—	Screw Driver (machine)	...	...	...	...	...	...	...
225394	1825	Thread Unwinder	...	...	...	...	...	...	...

ACCESSORIES supplied with Nos. 15K65, 15K66 and 15K68 Machines.

No.	Plate								
80365	483	Guide	...	...	...	...	...	...	...
793d	1826	"	Thumb Screw	...	...	...	...	...	...
80461	481	Machine Button, with 84151 and wood screw $1\frac{1}{2}$ " No. 12	...	...	...	...	...	...	...
84151	1824	" " Washer (leather)	...	...	...	...	...	...	...
—	—	Needles (6)	...	...	...	...	...	...	...
36569	—	Oiler	...	...	...	...	...	...	...
25537	—	Screw Driver (machine)	...	...	...	...	...	...	...
225394	1825	Thread Unwinder	...	...	...	...	...	...	...

Thread Unwinder.

DEC 1936

For One Spool of Thread.

For One Spool of Thread.

No.	Plate								
225259	—	Spool Rest with 201018c	...	...	...	...	...	...	...
150203	—	" " Cushion (felt)	...	...	...	...	...	...	...
225388	1825	" " Rod	...	...	...	...	...	...	...
200383c	1827	" " " Set Screw	...	...	...	...	...	...	...
201018c	1827	" " " Set Screw	...	...	...	...	...	...	...
202490	1825	" " Stand with 200383c	...	...	...	...	...	...	...
225391	1825	Thread Guide	...	...	...	...	...	...	...
201696j	1827	" " Lock Nut	...	...	...	...	...	...	...
225326	—	" " Position Cup	...	...	...	...	...	...	...
225324	1825	" " Rod with 208e and 225322	...	...	...	...	...	...	...
208e	1826	" " " Screw	...	...	...	...	...	...	...
225322	—	" " " Washer	...	...	...	...	...	...	...
225260	—	Thread Unwinder, complete, Nos. 150203, 201696j, 202490, 225259, 225324, 225326, 225388, 225391, and three Wood Screws $\frac{3}{8}$" No. 12	...	...	...	...	...	...	...

27739 — **Thread Cone** (wood) for large cones225390 — **Holder for inverted cones**

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NOTE.—Nos. 27739 and 225390 are used with, but not included in 225260.

KNIFE GRINDER

FOR

Nos. 15K64 and 15K67 Machines.

No.	Plate							
27565	—	Emery Wheel, 2" diam.	...	...	...	...	...	...
1508e	—	" " Clamping Nut	...	...	...	...	...	...
27822	—	" " " " Washer	...	...	...	...	...	...
27567	—	" " Shaft	...	...	...	...	...	...
27568	—	" " " Oil Hole Cover (rubber)	...	...	...	...	...	...
27569	—	" " " Pulley	...	...	...	...	...	...
310f	1826	" " " Screw Centre	...	...	...	...	...	...
1516d	1827	" " " " " Nut	...	...	...	...	...	...
27564	—	Frame, with 27574	...	...	...	...	...	...
—	—	" Screw (wood), 1" No. 10	...	...	...	...	...	...
899d	1827	Knife Clamping Thumb Screw	...	...	...	...	...	...
84609	—	" Holder Body	...	...	...	...	...	...
84589	—	" Position Pin	...	...	...	...	...	...
84610	—	Knife Holder, complete, for Upper Knife (80372), Nos. 899d, 84609 and three 84589	...	...	...	...	...	...
84600	—	Knife Holder Body	...	...	...	...	...	...
84598	—	" Position Pin (Top)	...	...	...	...	...	...
84601	—	Knife Holder, complete, for Lower Knife (80377), Nos. 899d 84598, 84600 and two 84589	...	...	...	...	...	...
27323	—	Knife Holder Guide Bar	...	...	...	...	...	...
27572	—	" " " " Bracket with 27574	...	...	...	...	...	...
310f	1826	" " " " " Screw Centre	...	...	...	...	...	...
1516d	1827	" " " " " " Nut	...	...	...	...	...	...
27573	—	" " " " " Spring	...	...	...	...	...	...
27574	—	" " " " " Hook	...	...	...	...	...	...
27659	—	" " Stop Collar with 237k	...	...	...	...	...	...
237k	1826	" " " " Set Screw	...	...	...	...	...	...
261d	—	" Regulating Thumb Screw	...	...	...	...	...	...
27662	—	Wrench, for 1508 and 1516	...	...	...	...	...	...
84530	—	Knife Grinder, complete, Nos. 261d, 1508e, 27323, 27564, 27565, 27567, 27569, 27572, 27573, 27659, 27662, 27822, two 27568, three wood screws, 1" No. 10, four each 310f and 1516d	...	...	...	...	...	...
84614	—	Knife Grinder, with Knife Blocks, complete, Nos. 84530, 84601 and 84610	...	...	...	...	...	...

Numerical List of Parts.

SS44e — Feed Connecting Rod Cap Screw for 80357 ... JUN 1933

No.	Plate		
27c	1826	Feed Lifting Link Hinge Screw ...	...
SS65d	1827	Knife Clamping Bracket Screw for 15K64 and 15K67 Machines	
SS65d	1827	Presser Foot Screw for 80389	
SS134b	1827	Thread Nipper Adjusting Screw for 80419	
138e	1826	Arm Screw ...	
144g	1826	Arm Shaft End Screw ...	
155c	1826	Needle Bar Connection Stud Set Screw for 2052-80417..	
157j	1826	Feed Rock Shaft Crank Adjusting Screw for 29633	
158e	1826	Crank Connecting Rod Cap Screw for 2811	
158e	1826	Feed Connecting Rod Cap Screw for 80357	
158e	1826	Feed Lifting Link Cap Screw for 80361	
164d	1826	Feed Dog Screw ...	
175b	1826	Looper Screw for 15K66 Machine...	
175b	1826	Thread Eyelet Guide Screw for 15K66 Mch.	
175b	1826	Presser Foot Screw for 15K66 Machine	
175d	1826	Face Plate Screw for 15K64 and 15K67 Machines	
175d	1826	Looper Screw for 15K64, 15K65, 15K67 and 15K68 Machines	
175d	1826	Presser Foot Screw for 15K65 and 15K68 Machines	
175d	1826	Thread Eyelet Guide Screw for 15K64, 15K65, 15K67 and 15K68 Machines	
175e	1826	Feed Bar Adjusting Screw for 80356	
180b	1826	Thread Retainer Bracket Screw for 15K66 Machine	
190d	1826	Face Plate Screw for 15K65 and 15K68 Machines	
196b	1826	Needle Clamp Screw for 80463b	
196f	1826	Needle Clamp Screw for 80463	
202b	1827	Throat Plate Screw for 15K66 Machine	
202d	1827	Throat Plate Screw for 15K64, 15K65, 15K67 and 15K68 Machines	
208e	1826	Thread Unwinder Thread Guide Rod Screw for 225392	
211b	1826	Throat Plate Loop Holder Screw for 15K66 Machine	

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7/34

1/54

obsolete used 88 6/33 844E

No.	Plate	
211d	1826	Throat Plate Loop Holder Screw for 15K64 and 15K65 Machines
217d	1826	Feed Eccentric Set Screw for 38128
219b	1826	Thread Nipper Bracket Screw for 80416
219d	1826	Knife Clamping Screw for 15K64 and 15K67 Machines
233d	1826	Looper Adjusting Screw for 15K67 and 15K68 Machines
233d	1826	Presser Foot Spring Screw for 80389
233d	1826	Thread Nipper Spring Screw for 80416
233d	1826	Thread Take-up Spring Regulator Plate Screw for 80355 and 80401
237k	1826	Knife Grinder Knife Holder Stop Collar Set Screw for 27659
240b	1826	Needle Clamp Thread Guard Screw for 80463b
240d	1826	Thread Nipper Oil Plate Screw for 80416
240f	1826	Needle Clamp Thread Guard Screw for 80463
261d	—	Knife Grinder Knife Regulating Thumb Screw for 84530
263 ^h _E	1826	Presser Bar Spring Regulating Thumb Screw for 15K66 Machine ✓/35
263 ^h _E	1826	Presser Bar Spring Regulating Thumb Screw for 15K64, 15K65, 15K67 and 15K68 Machines ✓/35
286b	1826	Arm Side Cover Thumb Screw for 15K66 Machine <i>obsolete, use 5/22 & B.</i> ✓/34
286d	1826	Arm Side Cover Thumb Screw for 15K64, 15K65, 15K67 and 15K68 Machines <i>use 5/22 & D</i> ✓/34
290b	1826	Needle Bar Screw Bushing for 15K66 Mch.
290c	1826	Needle Bar Screw Bushing for 15K65 and 15K68 Machines
290e	1826	Presser Bar Screw Bushing for 15K65, 15K66 and 15K68 Machines
307c	1826	Feed Rock Shaft Screw Centre
310f	1826	Knife Grinder Emery Wheel Shaft Screw Centre for 84530
310f	1826	Knife Grinder Knife Holder Guide Bar Bracket Screw Centre for 84530
315c	1826	Feed Bar Screw Centre
329c	1826	Needle Bar Connecting Link Adjusting Screw for 2304
330d	1826	Knife Holder Clamping Screw for 15K64 and 15K67 Machines
337b	1826	Presser Foot Spring Hook Screw for 80410b

No.	Plate	
337d	1826	Presser Foot Spring Hook Screw for 80410 ...
375c	1826	Crank Connecting Rod Hinge Screw ...
375c	1826	Feed Connecting Rod Hinge Screw ...
* 413d	1826	Tension Screw Stud for 80399 ³³⁸⁹² and 80401 ...
* 413d	1826	Thread Retainer Screw Stud (for under- thread) for 15K67 ^{33892 for} and 15K68 Machines
417b	1826	Thread Retainer Tension Screw Stud for 80424
446c	1826	Thread Take-up Cam Set Screw for 80391 and 80411
448c	1826	Arm Shaft Bushing Set Screw for 2006 ...
448c	1826	Balance Wheel Set Screw for 80352 ...
453c	1826	Presser Bar Lifting Bracket Set Screw for 2068 and 80384
453c	1826	Thread Nipper Block Set Screw for 80420 ...
460c	1826	Knife Bar Block Set Screw for 80367 ...
557a	1826	Needle Bar Needle Clamping Thumb Screw for 15K64 and 15K67 Machines ...
570c	1826	Needle Bar Connecting Link Hinge Screw for 15K65, 15K66 and 15K68 Machines ...
793b	1826	Face Plate Thumb Screw for 15K66 Machine
793b	1826	Guide Thumb Screw for 15K66 Machine ...
793d	1826	Guide Thumb Screw for 15K64, 15K65, 15K67 and 15K68 Machines
899d	1827	Knife Grinder Knife Clamping Thumb Screw for 84601 and 84610
1058c	1826	Presser Bar Lifter Screw
1103c	1826	Feed Regulating Screw for 38128 ...
1293c	1827	Thread Take-up Cam Timing Screw for 80391 and 80411'
1508e	—	Knife Grinder Emery Wheel Clamping Nut for 84530
1513j	1827	Feed Rock Shaft Screw Centre Nut ...
1516d	1827	Knife Grinder Emery Wheel Shaft Screw Centre Nut for 84530... ..
1516d	1827	Knife Grinder Knife Holder Guide Bar Bracket Screw Centre Nut for 84530 ...
1518e	1827	Crank Connecting Rod Hinge Screw Nut ...
1518e	1827	Feed Connecting Rod Hinge Screw Nut ...
1519e	1827	Feed Bar Screw Centre Nut
1520r	1827	Feed Lifting Link Hinge Screw Nut ...
1520r	1827	Needle Bar Connecting Link Hinge Screw Nut for 15K65, 15K66 and 15K68 Mchs.
1520r	1827	Presser Bar Lifter Screw Nut ...
1547b	1827	Thread Nipper Adjusting Screw Nut for 80419
1560b	1827	Thread Retainer Tension Screw Stud Thumb Nut for 80424

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"

FEB 1933

No.	Plate			
1560d	1827	Tension Screw Stud Thumb Nut for 80355 <i>33892</i>	<i>9/46</i>	
		and 80401 ...		
1560d	1827	Thread Retainer Screw Stud Thumb Nut for <i>33892</i>	<i>9/46</i>	
		<i>for</i> 15K67 and 15K68 Machines ...		
1822	1827	Thread Take-up Lever Roller and Stud for 15491		
1849	1827	Knife Bar Driving Crank Roller and Stud for 80368		
2002	—	Arm Dowel Pin		
2006	1823	Arm Shaft Bushing (back)		
2049	1823	Presser Foot Sole Hinge Pin for 80410 and 80410b		
<i>also use 80417</i>	2052	1824 Needle Bar Connection Stud, with 155c	<i>1/54</i>	
	2068	481 Presser Bar Lifting Bracket, with 453c, for 15K65, 15K66 and 15K68 Machines		
	2070	1823 Presser Bar Spring Washer		
	2102	483 Tension Disc for 80355 and 80401		
	2102	483 Thread Retainer Tension Disc for 80424		
	2103	483 Tension Spring for 80355 and 80401		
	2103	483 Thread Retainer Tension Spring for 80424		
	2108	481 Thread Guard for 80401		
	2127	481 Thread Take-up Spring Regulator Plate for 80355 and 80401		
	2304	481 Needle Bar Connecting Link with 329e for 15K64 and 15K67 Machines		
	*2803	1823 Arm Shaft Bushing (front)		
	2811	479 Crank Connecting Rod, with 2812 and two 158e		
<i>also use 55621</i>	*2812	— Crank Connecting Rod Cap for 2811	<i>1/54</i>	
	2821	483 Presser Bar Lifter		
	*4389	483 Arm Dowel Pin		
	7071	1824 Feed Eccentric Set Screw Washer for 38128		
	8300	1823 Arm Side Cover for 15K64, 15K65, 15K67 and 15K68 Machines		
	8300b	1823 Arm Side Cover for 15K66 Machine		
	8554	1823 Knife Bar Driving Crank Pin for 15K64 and 15K67 Machines		
	11663	483 Looper Rock Shaft Crank Pin		
	15248	481 Needle Bar Connecting Link with 51002e for 15K65, 15K66 and 15K68 Machines		
	15257	479 Presser Bar for 15K65, 15K66 and 15K68 Machines		
	15491	1824 Thread Take-up Lever, with 1822, for 15492		
	15492	— Thread Take-up Lever 15491, with 50527c, for 15K64, 15K65, 15K67 and 15K68 Machines		
	*23729	480 Feed Eccentric Body for 38128		

No.	Plate	
25537	—	Screw Driver (machine) (Accessories)
27323	—	Knife Grinder Knife Holder Guide Bar for 84530
27564	—	Knife Grinder Frame, with 27574, for 85304
27565	—	Knife Grinder Emery Wheel, 2" diam., for 84530
27567	—	Knife Grinder Emery Wheel Shaft for 84530
27568	—	Knife Grinder Emery Wheel Shaft Oil Hole Cover (rubber) for 84530
27569	—	Knife Grinder Emery Wheel Shaft Pulley for 84530
27572	—	Knife Grinder Knife Holder Guide Bar Bracket with 27574, for 84530 ...
27573	—	Knife Grinder Knife Holder Guide Bar Bracket Spring for 84530
27574	—	Knife Grinder Knife Holder Guide Bar Bracket Spring Hook for 27564 and 27572
27659	—	Knife Grinder Knife Holder Stop Collar, with 237k, for 84530
27662	—	Wrench for 1508 and 1516, for 84530 ...
27822	—	Knife Grinder Emery Wheel Clamping Nut Washer for 84530
29633	481	Feed Rock Shaft Crank, with 157j, for 80364
36569	—	Oiler (Accessories)
*38127	480	Feed Eccentric for 38128
38128	480	Feed Eccentric (adjustable) complete, Nos. 217d, 1103c, 7071, 23729, 38127 and two 51061c
50527c	1827	Thread Take-up Lever Hinge Screw for 15492
51002e	1827	Needle Bar Connecting Link Adjusting Screw for 15248
51061c	487	Feed Eccentric Body Set Screw for 38128 ...
80011	1823	Presser Bar Spring
80042	—	Needle Clamp for 80463
80042b	—	Needle Clamp for 80463b
80054	480	Needle Bar (for round shank needles) for 15K65, 15K66 and 15K68 Machines ...
80312	—	Drip Pan
*80350	—	Arm, <i>with 15404 and two 15405</i> for 15K64 and 15K67 Machines ...
80351	480	Arm Shaft for 15K64 and 15K67 Machines ...
80352	479	Balance Wheel, with two 448c
*80353	—	Bed for 15K64 and 15K67 Machines ...
80354	480	Face Plate for 80355
80355	—	Face Plate, complete, Nos. 233d, 413d, 1560d, 33892 2103, 2121, 80354, 80392, 80393 and two 2102, for 15K64 and 15K67 Machines ...

51224b — Arm Side Cover Thumb Screw for 15K66
Machine

51224d — Arm Side Cover Thumb Screw for 15K64,
15K65, 15K66 and 15K67 Machines

From the library of Superior Sewing Machine & Supply LLC

55621 — Presser Bar Lifter for 15K68 m/c

12/32

6/46

5/34

1/54

No.	Plate	
80356	1823	Feed Bar with 175e
80357	480	Feed Connecting Rod, with 80358, and two
		SS44E 158e ...
*80358	—	Feed Connecting Rod Cap for 80357 ...
80359	480	Feed Dog for 15K64 and 15K67 Machines ...
80361	483	Feed Lifting Link with 80362 and two 158e
*80362	—	Feed Lifting Link Cap for 80361 ...
80363	479	Feed Rock Shaft for 80364
80364	—	Feed Rock Shaft 80363 with 29633 ...
80365	483	Guide (for Cloth)
80366	480	Knife Bar for 15K64 and 15K67 Machines ...
80367	1824	Knife Bar Block, with two 460c, for 15K64 and 15K67 Machines
80368	481	Knife Bar Driving Crank, with 1849, for 15K64 and 15K67 Machines
80369	1822	Knife Holder (Adjustable), with 80371, for 15K64 and 15K67 Machines
80370	1824	Knife Holder Spring for 15K64 and 15K67 Machines
80371	1823	Knife Holder Spring Pin for 80369 ...
80372	481	Knife (upper) for 15K64 and 15K67 Mchs.
80373	1824	Knife Adjusting Key for 15K64 and 15K67 Machines
80374	1822	Knife Clamping Bracket (Adjustable) for 15K64 and 15K67 Machines
80375	1823	Knife Clamping Bracket Steady Pin for 15K64 and 15K67 Machines
80377	1824	Knife (lower) for 15K64 and 15K67 Machines
80378	—	Looper (fine work, for needles sizes 16 to 22), for 15K64 and 15K65 Machines
80378b	—	Looper (fine work, for needles sizes 16 to 22), for 15K66 Machine
80379	479	Looper Rock Shaft for 80381
80380	1823	Looper Rock Shaft Crank for 80381 ...
80381	—	Looper Rock Shaft 80379, with 80380 ...
80382	1822	Needle Bar (for round shank needles) for 15K64 and 15K67 Machines
80384	481	Presser Bar Lifting Bracket, with 453c, for 15K64 and 15K67 Machines
80385	—	Presser Foot Bracket for 80389
80386	—	Presser Foot Sole for 80389
80387	1824	Presser Foot Spring for 80389
80388	—	Presser Foot Spring Steady Pin for 80389 ...
80389	481	Presser Foot, complete, Nos. SS65d, 233d, 80385 to 80388 and 80464, for 15K64 and 15K67 Machines

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No.	Plate	
80390	483	Thread Eyelet Guide (side of arm) for 15K64, 15K65, 15K67 and 15K68 Machines ...
80390	483	Thread Eyelet Guide (for under thread) for 15K67 and 15K68 Machines ...
80390b	483	Thread Eyelet Guide (side of arm) for 15K66 Machine ...
80391	480	Thread Take-up Cam, with 446c and 1293c, for 15K64 and 15K67 Machines ...
80392	—	Thread Take-up Spring for 80355 and 80401
80393	481	Thread Take-up Staple for 80355 and 80401
80394	480	Throat Plate, with 80464, for 15K64 and 15K67 Machines ...
*80397	—	Arm, <i>with 15404 and two 15405</i> for 15K65, 15K66 and 15K68 Machines ... <i>12/32</i>
80398	480	Arm Shaft for 15K65, 15K66 and 15K68 Machines ...
*80399	—	Bed for 15K65, 15K66 and 15K68 Machines
80400	480	Face Plate for 80401 ...
80401	—	Face Plate, complete, Nos. 233d, 413d, 1560d ^{233d, 80392} 2103, 2108, 2127, 80392, 80393, 80400, and two 2102, for 15K65 and 15K68 Machines ... <i>4/46</i>
80402	1822	Feed Dog for 15K65, 15K66 and 15K68 Machines ...
80403	483	Looper (coarse work, for needles sizes 23 to 27) for 15K65 Machine ...
80403b	483	Looper (coarse work, for needles sizes 23 to 27) for 15K66 Machines ...
80405	481	Presser Foot Bracket for 80410 ...
80405b	481	Presser Foot Bracket for 80410b ...
80406	481	Presser Foot Sole for 80410 ...
80406b	481	Presser Foot Sole for 80410b ...
80407	1822	Presser Foot Spring for 80410 ...
80407b	1822	Presser Foot Spring for 80410b ...
80408	1822	Presser Foot Spring Hook for 80410 ...
80408b	1822	Presser Foot Spring Hook for 80410b ...
80409	1822	Presser Foot Spring Pin for 80410 and 80410b
80410	1822	Presser Foot (Spring), complete, Nos. 337d, 2049 and 80405 to 80409, for 15K65 and 15K68 Machines ...
80410b	1822	Presser Foot (Spring), complete, Nos. 337b, 2049, 80405b to 80408b and 80409, for 15K66 Machine ...
80411	1823	Thread Take-up Cam, with 446c and 1293c, for 15K65, 15K66 and 15K68 Machines
80412	1822	Throat Plate, with 80464 (coarse needle hole), for 15K65 and 15K68 Machines ...

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No.	Plate	
80412b	1822	Throat Plate, with 80464 (coarse needle hole), for 15K66 Machine
80413	—	Throat Plate, with 80464 (fine needle hole), for 15K65 and 15K68 Machines
80413b	—	Throat Plate, with 80464 (fine needle hole) for 15K66 Machine
80414	487	Face Plate, with 90590, for 80416
80416	—	Face Plate, complete, Nos. 219b, 233d, 240d, 80414, 80419, 80421 and 80422, for 15K66 Machine
80418	—	Thread Nipper Bracket for 80419
80419	487	Thread Nipper Bracket 80418, with SS134 ^a and 1547b, for 80416
80420	487	Thread Nipper Block, with 453c, for 15K66 Machine
80421	487	Thread Nipper Oil Plate for 80416
80422	487	Thread Nipper Spring for 80416
80423	483	Thread Retainer Bracket (upper) for 80424
80424	—	Thread Retainer, complete, Nos. 417b, 1560b, 2103, 80423, and two 2102, for 15K66 Machine
80425	1822	Looper (fine work, needles sizes 16 to 22) for 15K67 and 15K68 Machines
80426	—	Needle Guard (fine work, needles sizes 16 to 22) for 15K67 and 15K68 Machines
80427	483	Thread Retainer Disc for 15K67 and 15K68 Machines
80429	483	Thread Retainer Thread Guide (double) for 15K67 and 15K68 Machines
80430	483	Looper (coarse work, needles sizes 23 to 27) for 15K68 Machine
80431	1822	Needle Guard (coarse work, needles sizes 23 to 27) for 15K68 Machine
80461	481	Machine Button, with 84151 and Wood Screw 1½" No. 12 ... (Accessories)
80462	1824	Needle Clamp Thread Guard for 80463
80462b	1824	Needle Clamp Thread Guard for 80463b
80463	1824	Needle Clamp, complete, Nos. 196f, 240f, 80042 and 80462, for 15K65 and 15K68 Machines
80463b	1824	Needle Clamp, complete, Nos. 196b, 240b, 80042b and 80462b, for 15K66 Machine
80464	1823	Presser Foot Sole Hinge Pin for 80389
80464	1823	Throat Plate Loop Holder Steady Pin for 80394, 80412, 80412b, 80413 and 80413b
80465	487	Throat Plate Loop Holder for 15K64 and 15K65 Machines

No.	Plate	
80465b	487	Throat Plate Loop Holder for 15K66 Mch.
82464	483	Thread Retainer Thread Guide Washer for 15K67 and 15K68 Machines
84151	1824	Machine Button Washer (leather) for 80461 (Accessories)
84530	—	Knife Grinder, complete, Nos. 261d, 1508e, 27323, 27564, 27565, 27567, 27569, 27572, 27573, 27659, 27662, 27822, two 27568, three Wood Screws 1" No. 10, four each 310f and 1516d, for 84614
84589	—	Knife Grinder Knife Position Pin for 84601 and 84610
84598	—	Knife Grinder Knife Position Pin (top) for 84601
84600	—	Knife Grinder Knife Holder Body for 84601
84601	—	Knife Grinder Knife Holder, complete, for Lower Knife (80377), Nos. 899d, 84598, 84600, and two 84589, for 84614
84609	—	Knife Grinder Knife Holder Body for 84610
84610	—	Knife Grinder Knife Holder, complete, for Upper Knife (80372), Nos. 899d, 84609, and three 84589, for 84614
84614	—	Knife Grinder with Knife Blocks, complete, Nos. 84530, 84601 and 84610, for 15K64 and 15K67 Machines
85325	1823	Knife Clamping Bracket Screw Washer for 15K64 and 15K67 Machines
90550	1824	Presser Bar for 15K64 and 15K67 Machines
90590	1824	Face Plate Thread Guard Pin for 80414
92084	483	Thread Retainer Spring for 15K67 and 15K68 Machines

150203 — Thread Unwinder Spool Rest Cushion (felt)
for 225260

DEC 1936

No.	Plate			
200383c	1827	Thread Unwinder Spool Rest Rod Set Screw for 202490		
201018c	1827	Thread Unwinder Spool Rest Set Screw for 225389 <i>and 225259</i>	DEC 1936	
201696j	1827	Thread Unwinder Thread Guide Lock Nut for 225394 <i>and 225260</i>	DEC 1936	
202490	1825	Thread Unwinder Spool Stand with 200383c, for 225394 <i>and 225260</i>	DEC 1936	
225388	1825	Thread Unwinder Spool Rest Rod for 225394 <i>and 225260</i>	12/32	12/36
225323	225389	Thread Unwinder Spool Rest with 201018c for 225394 <i>Obsolete.</i>	DEC 1936	
225391	1825	Thread Unwinder Thread Guide for 225394 <i>and 225260</i>	12/32	12/36
225324	225392	Thread Unwinder Thread Guide Rod with 208e and 225392 for 225394 <i>and 225260</i>	MAR 1932	
225322	225393	Thread Unwinder Thread Guide Rod Washer for 225392 <i>225324</i>	DEC 1936	
225394	1825	Thread Unwinder (for one spool of thread), complete, Nos. 201696j, 202490, 225388, <i>Obsolete use</i> 225389 , 225391, 225392 <i>225324 225326</i> and three Wood Screws $\frac{7}{8}$ " No. 12	3/32	12/32
225326	—	Thread Unwinder Thread Guide Position Cup for 225394 <i>and 225260</i>	MAR 1932	
225259	—	Thread Unwinder Spool Rest with 201018c for 225260	DEC 1936	
225260	—	Thread Unwinder (for one spool of thread), complete, Nos. 150203, 201696j, 202490, 225259, 225324, 225326, 225388, 225391 and three Wood Screws $\frac{7}{8}$ " No. 12		

